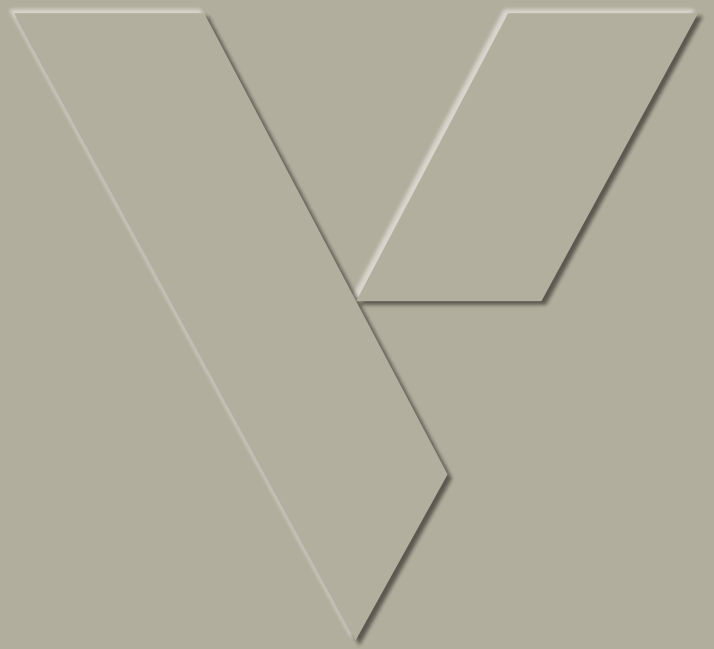
2026 FACTORY PROFILE



Vilucca®

01

Brand Introduction

vílucca®

VILUCCA®

Born from the fusion of Villa (home and residence) and Lucca, the historic Italian city.

Lucca is home to one of Europe's best–preserved Renaissance city walls.
For centuries, its formidable fortifications have stood unbreached,
quietlyprotecting the art, life and serenity within.



Guarding every home with the strength of Lucca's walls,
creating warmth, security and happiness within.



VILUCCA®

Born in Lucca, in the heart of Tuscany, Italy



In the heart of Tuscany, the ancient city of Lucca has stood for centuries. Its walls have weathered the passage of time, while solid masonry and timber gates keep uncertainty outside and preserve laughter, art and peace within. When evening light touches the warm timber of the city gates, strength and gentleness come together in a feeling that recalls home. This enduring spirit of protection is where VILUCCA began. We set out to create doors for families around the world that combine the strength of a fortress with the warmth of an embrace – not a cold barrier, but the first ritual of returning home, a quiet backdrop for children at rest and a peaceful corner for older generations.

To achieve this, VILUCCA developed a cross–border model of co–creation: a forward–looking aesthetics research center in Milan draws on European architecture and contemporary minimalist design, while our intelligent manufacturing base in China combines Eastern crafts–manship with precision engineering to advance a new generation of aluminum–wood door systems.

We select FSC–certified sustainable timber and recyclable aerospace–grade aluminum. Precision fabrication lets aluminum provide structural strength while wood brings natural warmth. Every VILUCCA aluminum–wood door undergoes 500,000 opening–and–closing cycles, European–standard air–tightness and acoustic testing, and uses water–based low–emission coatings. A 45–degree magnetic silent lock closes with the soft sound of a page turning – keeping the noise of the world outside and leaving safety, health and comfort within.



VILUCCA takes its name from the cultural fusion of Villa and Lucca, the historic Italian city. Inspired by Lucca's architectural order and enduring spirit of protec–tion, we place "Guarding" at the heart of the brand, integrating international design, material technology, precision manufacturing and spatial aesthetics into every door.

VILUCCA has established an integrated system covering design and R&D, scaled manufacturing, quality testing and customer service. Guided by green health, ultimate safety, aesthetic integration, reliable craftsmanship and devoted care, we provide interior door and customized spatial–system solutions for residences, hotels, apartments and premium projects.

From design to manufacturing, and from product to space, VILUCCA aims to deliver more than a door. We create spatial solutions for contemporary lifestyles. With a restrained, architectural design language, our doors integrate naturally into buildings and interiors while providing long–term safety, health, quietness and reliability beyond visible aesthetics.

We believe a truly exceptional door should not become the boundary of a space, but a quiet and dependable connection between architecture and life.

VILUCCA — Guarding Life Within.
Guarding life through doors. Connecting the world through design.



10000m²
Production Area

500+
Employees

20+
Design Team

100+
After-sales Service

We base ourselves in China
And look to the global market

VILUCCA® | DEVELOPMENT MILESTONES

VILUCCA's development reflects the transformation of a Chinese door manufacturer from conventional production to intelligent manufacturing. The establishment of three advanced manufacturing bases represents not only expanded capacity, but a comprehensive upgrade of production systems and management philosophy – marking the brand's evolution from foundation to industry leadership. From a single-product manufacturer to an R&D and service provider for premium integrated spatial systems.

2012 | Brand Launch

VILUCCA began its brand journey with wood doors and interior-space products, establishing its initial production system and quality standards. From the outset, product stability, manufacturing precision and long-term quality became the foundation for future scale and portfolio development.

2014 | Standardized Manufacturing

As the business expanded,VILUCCA standardizedproduction workflows andmoved from isolated processestoward modular, process-basedmanufacturing. Materialcontrol, process checkpointsand final inspection werestrengthened to supportreliable batch project delivery.

2017 | Capacity Upgrade & Industrialization

VILUCCA entered a period of rapid manufacturing expansion through facility growth, equipment upgrades and production optimization, strengthening its systems for wood doors, wall panels and customized home products. 2017 became a key milestone in the brand's development.

2019 | Advanced Equipment Introduced

To improve precision, consistency and efficiency, VILUCCA introduced modern equipment for precision cutting, automatic edge banding, surface finishing, CNC machining, automated conveying and standardized assembly.

Automation and digital processes reduced manual variation and improved dimensional, finish and structural consistency for large residential and hotel projects.

2020 | Product Portfolio Expansion

As demand shifted from individual doors to integrated spatial solutions, VILUCCA expanded into wood doors, aluminum-wood doors, concealed doors, glass doors, wall panels, cabinet doors and customized spatial systems. The Door + Wall + Cabinet + Hardware logic unified materials, finishes, structures and spatial language.

2021 | R&D and Design System Upgrade

VILUCCA strengthened an integrateddevelopment process combining design,-structure, materials and engineering.The system addresses differentcountries, building types and usageenvironments, from product design anddetailing to material selection andproject adaptation for residential, hotel,apartment and commercial applications.

2022 | Quality System Aligned withInternational Standards

Quality management was reinforced from raw-materials through production and finalinspection. Third-party testing, materialtraceability and certification helped alignproduct standards with international markets.
Traceability, Verification and Consistencybecame core quality principles for globalprojects.

2023 | Intelligent Manufacturing & Digital Management

VILUCCA further integrated ordermanagement, production, warehousing andquality control through digital manufacturing.Automated equipment, digital productionmanagement and standardized processes deliver:
Precision Manufacturing
Process Control
Batch Consistency
Flexible Production
The system evolved from scale production to scalable, flexible manufacturing.

2024 | New Manufacturing BaseCommissioned

With a new facility and upgradedproduction system, VILUCCA expandedmodern manufacturing space,redesigned production lines, optimizedlogistics flows and integrated equipmentto improve efficiency and orderresponsiveness. This marked the shiftfrom a single-plant model towardcoordinated multi-site manufacturing.

2025 | Three-Plant Collaborative Manufacturing

As product lines expanded, VILUCCA integrated resource-sacross three specialized plants for flexible scheduling:
Plant I – Core Manufacturing
Plant II – Customized Production
Plant III – Advanced Manufacturing & Capacity Expansion
Unified R&D, process standards, quality systems,warehousing and logistics enable shared resources,complementary capacity and coordinated orderfulfillment.

2026 | Third Manufacturing Base Upgrade & Global Delivery System

VILUCCA further strengthened its manufacturing network. Plant III spans approximately 57,000 m^2, supporting an integrated operating system for design, manufacturing, intelligent warehousing, quality testing and customer service. The three-base network enables:
Integrated Production
Intelligent Warehousing
Centralized Quality Control
Flexible Capacity Allocation
Global Project Delivery
Large-scale warehousing and industrialized production support stable delivery for high-volume, engineering and customized projects.



VILUCCA believes a door is more than the boundary of a space; it is anin–terface connecting architecture, life and emotion. Through arestrained, concise and architectural design language, we integrateinternational aes–thetics, material craftsmanship and contemporarylifestyles, maintaining a long–term commitment to safety, comfort, quality and beauty.

BRAND VISION

To become the first–recognized brand in the global aluminum–wood door ecosystem, making "made in china" a worldwide promise of premium protection.

BRAND MISSION

Through aluminum–wood craftsmanship, create safe, healthy and comfortable boundaries for families worldwide, making every return home restorative.

BRAND VALUES

Green & Healthy – FSC–certified sustainable timber, recyclable aluminum and near–zero VOC emissions help protect healthy indoor air.

Ultimate Safety Aerospace–grade aluminum frames, multi–point anti–pry locking and fire–and deforma–tion–resistant structures create robust protection.

Aesthetic Integration Italian minimalism meets Eastern sensibility, turning the door into an architectural el–ement.

Reliable Quality Export–grade weather resistance and end–to–end quality control build trust from material selectionthrough installation.

Devotion We serve every customer and partner with the same care we would give our own family.

02

Honorary Certificate

vîlucca®



VILUCCA wood doors have earned SGS certification, adding another interna–tionally recognized credential. SVHC refers to substances of very high concern regulated under EU REACH; the current list covers 255 substances. VILUCCA wood doors have passed SVHC limit–value testing, supporting healthier indoor environments for users and their families

瑞士 SGS 检测

SGS Certified inSwitzerlandEU standards
Compliant with stringent

健康环保 HIGH QUALITY	抗菌耐磨 WEAR-RESISTING	不易灼焰 NOT EASY TO BURN	防划耐刮 SCRATCH RESISTANT

ViLUCCA®

ViLUCCA has achieved multiple resuts in product quality certification and intelectual–property protection, incuding certifications for wooden door products and industrial–design patents. These credentials reflect sustained investment in product R&D, design innovation, manufacturing processesand quality–management systems, as wel as a strong technical and managerial foundaton in structural design,safety performance, envronmentalihtelectuapropertyprotection,viuccA enhances proresion–alizaton,standardizatonand manket conettvenessto support on tembrand development and high–quality product output.







Management System Certifications





Industrial Design Patents



VILUCCA® | CERTIFICATIONS

Robust credentials demonstrate comprehensive enterprise capability.

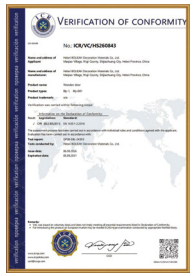
VILUCCA treats product safety, environmental performance andinternation–al–market compliance as integral parts of its quality system. Relevantwood–door products have passed RoHS testing for restricted substances includinglead, cadmium, mercury, hexavalent chromium, PBB, PBDE and multiplephthalates. Submitted samples complied with the limit requirements of RoHSDirective 2011/65/EU and (EU)2015/863.

The products have also obtained conformity documentation for wood doors and completed verification in accordance with CPR (EU) 305/2011 and EN 14351–2:2018,providing a compliance basis for European and other interna–tional markets.

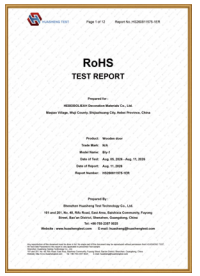
Additional documentation includes exemption / not–applicable confirmations for specific market certification requirements, providing more complete com–pliancesupport for international trade, project supply and market expansion.

International Certification · BuildingGlobal Trust in Quality

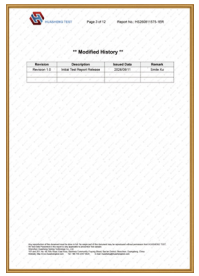


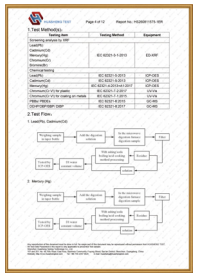


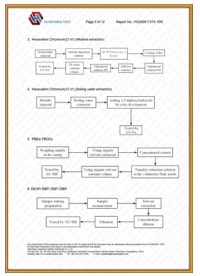


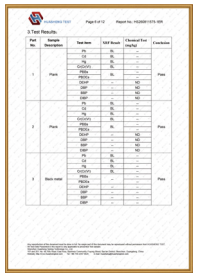


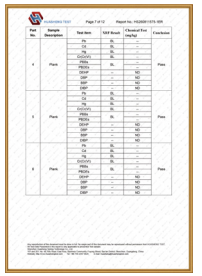


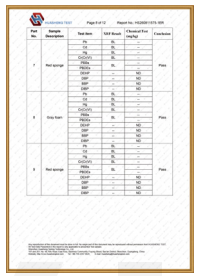


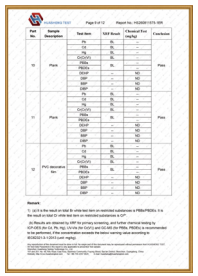


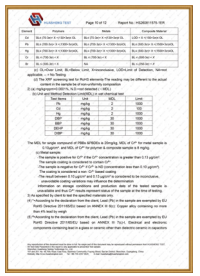


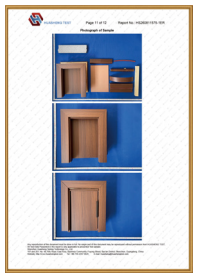


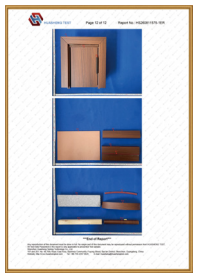












VILUCCA® | CERTIFICATIONS

Quality verified by national standards, with higher environmental benchmarks protecting life behind every door.

Paint–free WoodDoor Test Report




检验检测报告

检验检测报告


Painted Wood Door Test Report




检验检测报告


VILUCCA verifies product quality through standardized testing systems. Testsconducted by the Hebei Provincial Product Quality Supervision an–dInspection Institute and the National Furniture Quality Inspection and–Testing Center confirmed that submitted painted and paint–free wood doorsmet relevant national standards for appearance quality and form–aldehydeemissions.

The painted wood door recorded 0.033 mg/m^3 (70 h), meeting E0re–quirements; the paint–free wood door recorded 0.018 mg/m^3 (70 h),–meeting ENF requirements. Standardized testing of environmentalper–formance, surface quality and manufacturing quality providesdocumented support for residential, engineering and premium housing applications.

VILUCCA®

03

Design
Innovation

VILUCCA®

VÍLUCCA® | DESIGN TEAM

Aeternto a o desiner hainsat ophet eadin labe aieteis ad ocal iving neds, balancing design innovation, manufacurabliry and spatial integration to create customized works with international sophistication and local relevance.



Claire Moreau
Interior & Product Designer



Kwame Asante
Architect & Interior Designer



Ethan Walker
Product & Wooden Doors Designer



Sophie Bennett
Interior Designer

VILUCCA® | DESIGN TEAM

Our design team specializes in customized residential environments, combining aesthetic viston, creative expression, material implementation and functional requirements from concept development through detalled design to deliver high–qualiy solutions talored to each space.



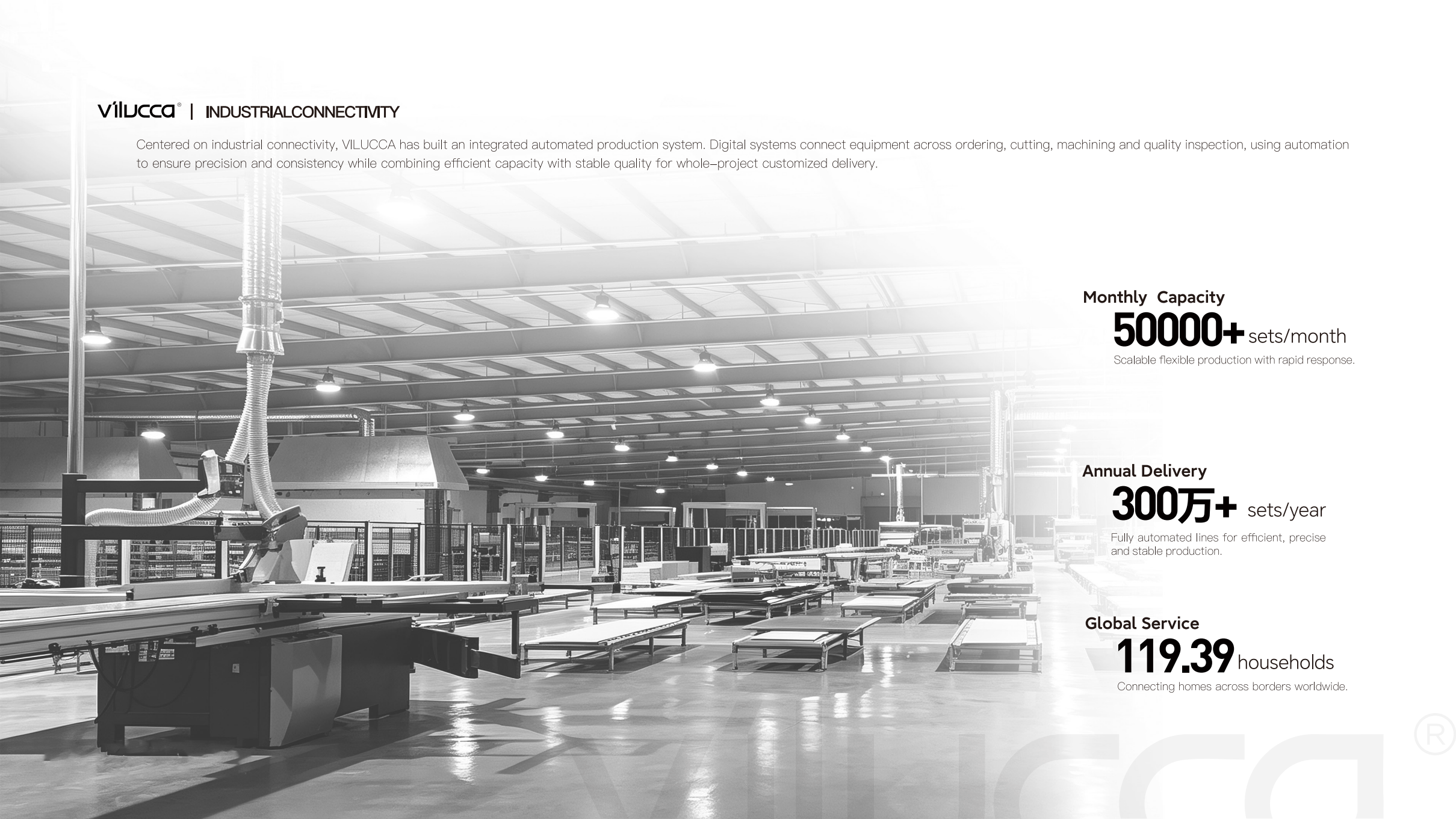
04

Industrial Connectivity

vilucca®

VILUCCA® | INDUSTRIALCONNECTIVITY

Centered on industrial connectivity, VILUCCA has built an integrated automated production system. Digital systems connect equipment across ordering, cutting, machining and quality inspection, using automation to ensure precision and consistency while combining efficient capacity with stable quality for whole–project customized delivery.



Monthly Capacity

50000+ sets/month

Scalable flexible production with rapid response.

Annual Delivery

300万+ sets/year

Fully automated lines for efficient, precise and stable production.

Global Service

119.39 households

Connecting homes across borders worldwide.

VILUCCA® | Intelligent Manufacturing Integration

At the core of VILUCCA's operations is an integrated, fully automated manufacturing system powered by intelligent production technologies. Through digital connectivity, we seamlessly integrate production equipment with order management, material preparation, manufacturing, and quality inspection. This end-to-end automation ensures precision, consistency, and operational efficiency while maintaining stable product quality and enabling reliable delivery of fully customized solutions.



Multi-Project Coordination & Seamless Integration

Our intelligent production scheduling system enables the simultaneous execution of multiple large-scale projects. By optimizing resource allocation and production workflows, we ensure coordinated project progress without operational conflicts or disruptions.

Uninterrupted Supply During Peak Demand

Through scientifically structured production planning and proactive raw material reserves, we maintain full production capacity during peak seasons, ensuring continuous operations, timely delivery, and reliable supply.

100,000 m^2 Warehousing & Inventory Capacity

With 100,000 m^2 of dedicated warehousing facilities and comprehensive inventory reserves, including various panel materials and hardware components, we can efficiently accommodate high-volume orders and respond rapidly to urgent project requirements.

Dedicated Project Delivery Assurance

For large-scale projects, we establish customized, one-to-one production and delivery plans. Supported by dedicated production lines, prioritized supply mechanisms, standardized processes, and rigorous milestone monitoring, our comprehensive delivery assurance system minimizes the risk of delays and ensures on-time delivery with consistently high quality.

VILUCCA®

VILUCCA® | Scaesurorted byinteigentwarehousing

Scale supported by intelligent warehousing.Global supply connected through efficiency.



VILUCCA supports its global supply chain with a mod–ernlarge–scale intelligent warehousing system. Sys–tematic locationmanagement, standardized zoned storage and efficient logisticsscheduling enable pre–cise control of raw materials,work–in–process and fin–ished products. Spacious, orderlywarehousing and substantial inventory capacity improvemanufacturing coordination and order response while providingreli–able support for high–volume project deliveries and–continuous supply. Through digital management and–standardized operations, warehousing becomes an in–tegral partof the manufacturing system – delivering a more stable, efficientand sustainable fulfillment expe–rience for customers worldwide.

VILUCCA®

05

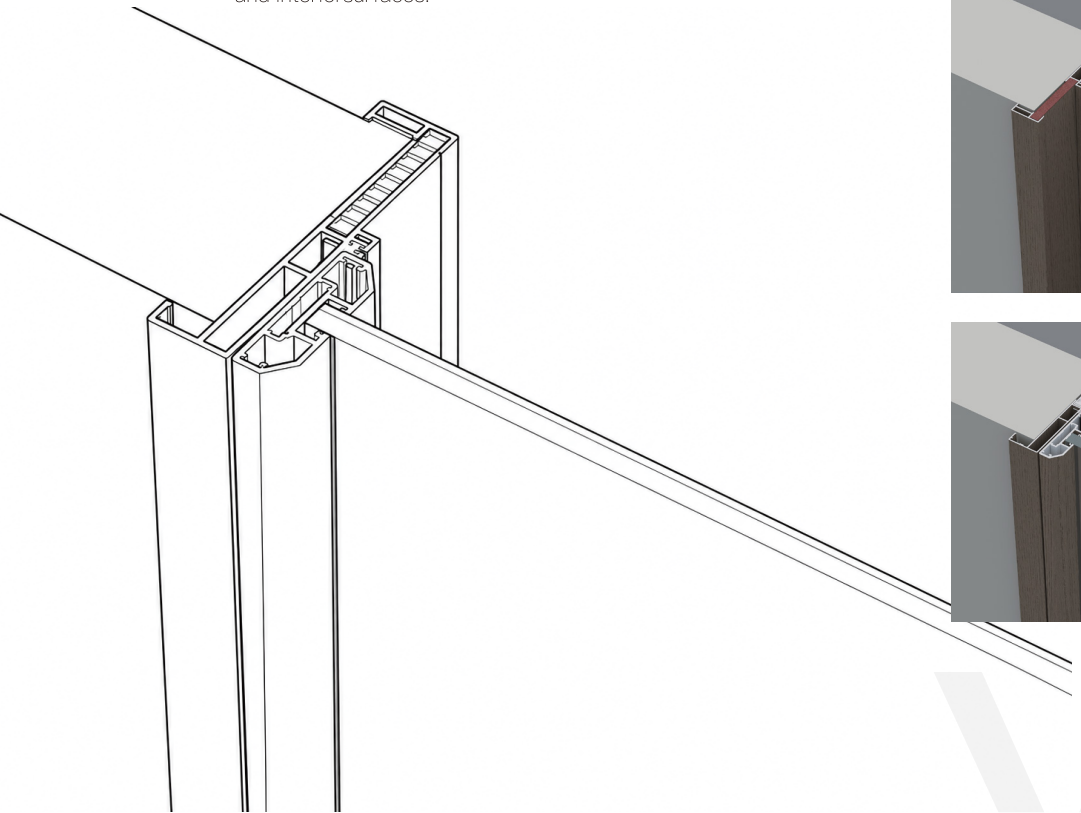
Product display

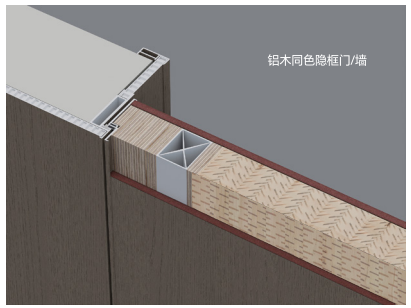
vílucca®

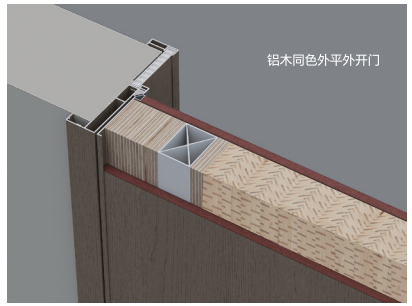


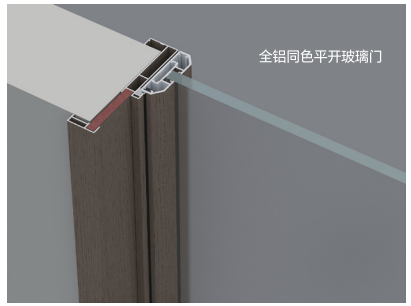
Integrated Aluminum–Wood .
SeamlessStructure – Architectural Precision

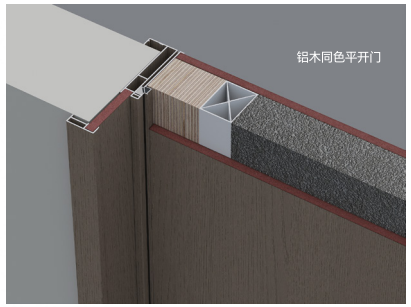
VILUCCA transforms the door from a standalone product into anintegrated architectural component. Precision aluminum pro–files,coordinated wood finishes and carefully engineered struc–tural detailscreate seamless transitions between doors, walls and interiorsurfaces.



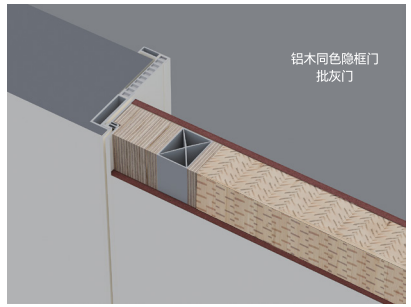


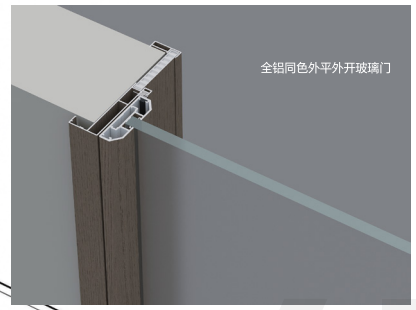


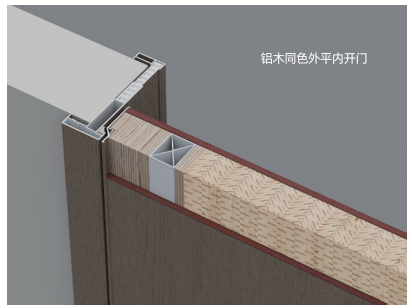


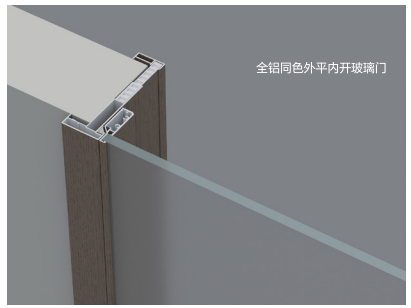


VILUCCA®
























STILL
10 10

VILUCCA® | PRODUCT SHOWCASE –WOODDOOR SYSTEM

Wed dsors ne Rr haannest speor the expres rbsturnl stheice andaelio of fife.material selection and structural design to surface finishing and precision machining. Throughin–depth study of grain, color, proportion and detail, natural texture is integrated with contemporarydesign to provide beautiful, stable and durable wood–door solutions for residences, hotels, villas andcommercial spaces.



VILUCCA® | CABINET DOOR SYSTEM

Cabinet doors are essential visual and functional elements inintegrated in–teriors. We specialize in high–quality cabinet doors andcustomized millwork systems, establishing strict standards fromsubstrates, structures and fin–ishes to color and precision machining.Careful control of proportion, line, texture and detail deliverscabinet–door solutions for wardrobes, kitchens and complete custominteriors with refined aesthetics, structural stability, surface qualityand long–term performance.



VILUCCA®

06

Engineering Case

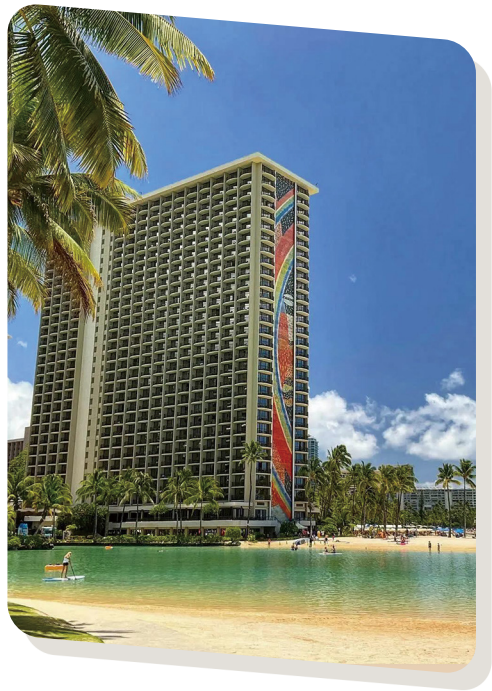
vílucca

VILUCCA® | GLOBAL PROJECTREFERENCES

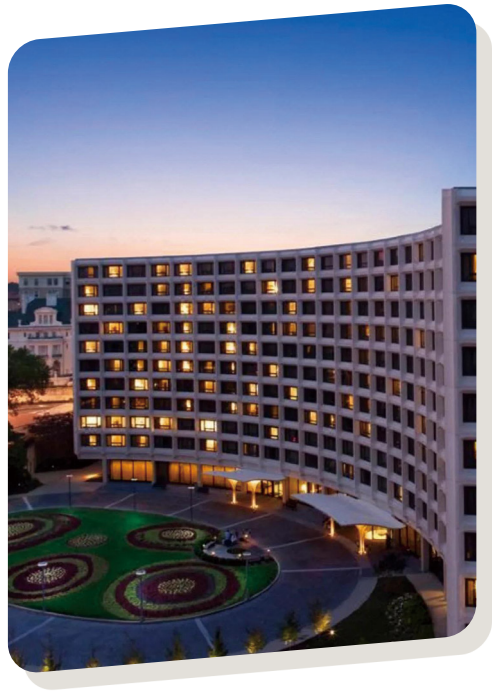
For premium international hotel environments, VILUCCA combines architectural integration, engineering–grade product standards and systematic customization. Door systems are engineered to meet the demands of frequent use, batch consistency, spatial aesthetics and long–term stability. Materials, colors, door styles, hardware and wall systems are pre–defined as unified design options.



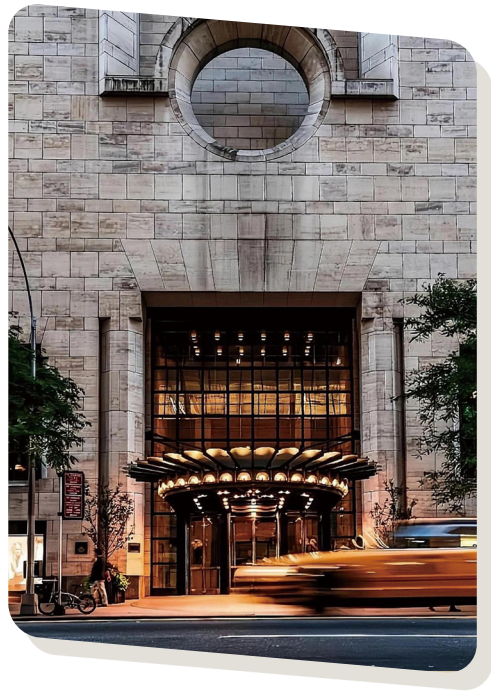
InterContinental Sydney, Australia



Hilton Hawaiian Village, Hawaii



Washington Hiton, Washington, D.C.



Four Seasons Hotel New York

Global Standards. Precise Execution. Consistent Quality.



Country Garden Qingyuan New City
On-site photography
A refined integration of modern architectureand ecological landscape,
presenting abenchmark for premium living.

STRATEGIC PARTNERSHIPS WITH TOP DEVELOPERS, CREATING BENCHMARK PROJECTS

As a long-term strategic partner of Country Garden and other leading Chinese property developers, VILUCCAis deeplyinvolved in the turnkey residential supply chain. Supported by professional installation teams and rigorous qualitycontrol, we have delivered millions of square meters of finished projects, safeguarding quality from design through final handover.

Country Garden · Shoufu

A premium development inthe urban core, featuring whole-home customizedinteriors and rigorouscraftsmanship for a refinedresidential experience anddefect-free delivery.

Country Garden · Tianyu

A benchmark for modernresidential aesthetics,delivered throughstandardized constructionmanagement and on-time-completion, earning stronghome-owner recognition.

Sunac . GuanlanNo.1

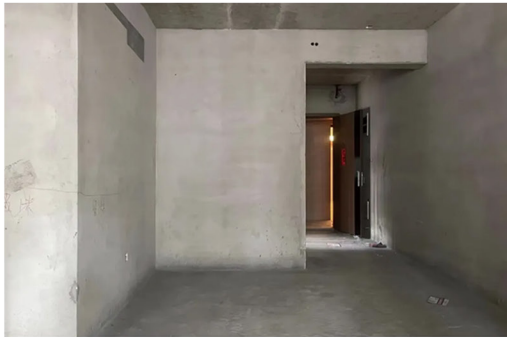
A premium upgradecommunity featuring refinedinterior workmanship and anew regional benchmark forquality, recognized throughstrong market reputation.

Quality Commitment: The “Three-Zero” Delivery Standard

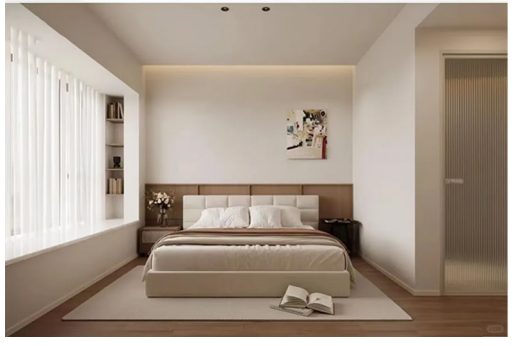
We maintain a service baseline of zero delivery incidents, zero batch complaints and zero after-sales disputes, applying craftsmanship to every detail to provide owners with reliable, worry-free homes.

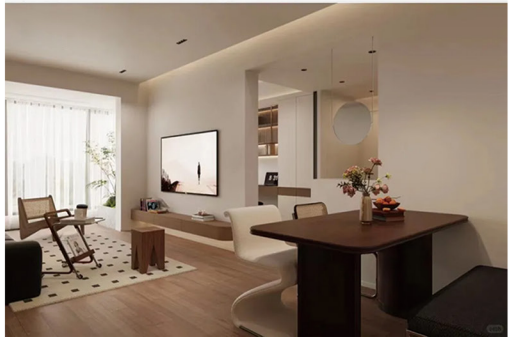
ON–SITE



RENDER





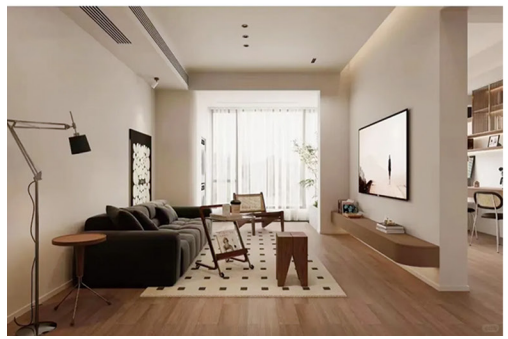

Completed project photography turns design drawings into tangible spaces.
Unified surface textures and refined junction detailing balance aesthetics, practicality and durability within the inherent strength of customized engineering.

ON–SITE






RENDER



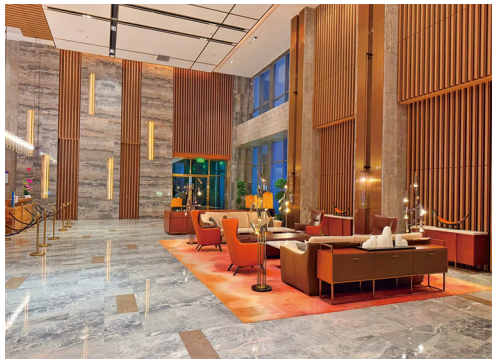


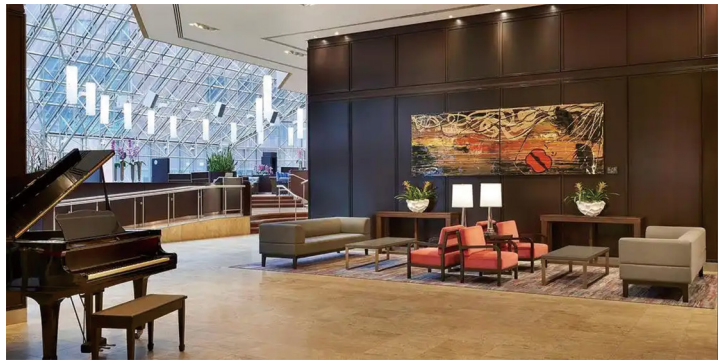

Door–Wall–Cabinet Color–Matched Project | Crafted execution, proven on site.
An integrated design approach restores spatial order while redefining aesthetics with rigorous engineering; meticulous detailing builds long–term quality into the finished space.

VILUCCA® | HOTEL PROJECTS

From product detailing and standardized manufacturing to on–site installation and delivery, VILUCCA combines a stable manufacturing system with project coordination capabilities to provide international hotel projects with integrated door–and–wall solutions that balance design integrity, durability and scalable delivery.







HOTEL







07

High-quality supplier

vilucca®

GLOBAL PREMIUM SUPPLIERS

We select partners with international fulfillment capability and build long-term strategic supply chains through rigorous quality control, on-time delivery and compliance management – creating value together.

LOCTITE
百得 Pattex
Jowat 胶王 Adhesives
3M 科技 改善生活™
天进 TIANJIN
DTC 东泰 国际品质标杆
Hettich 德国海蒂诗五金配件
blum 百隆五金
正浩新材料
SINOHESIVE 中粘科技
英联新材料科技
丰林 FENG LIN
宿州市金誉隆木业

vilucca®

08

After-sales service

vílucca®

VILUCCA® | WORRY-FREE AFTER-SALES · BRAND STRENGTH

Built on professional teams, VILUCCA delivers a standardized and refined engineering service system that safeguards real-estate projects from planning through completion.



Dedicated Project Manager

Coordinates the entire project,
manages multi-party communication,
and controls progress and delivery standards.



Design Development Team

Focuses on standardized unit design,
produces precise construction drawings,
and ensures accurate implementation.



Professional Quality Inspector

Supervises quality throughout the process,
inspecting each stage from production to installation
to eliminate hidden risks.



Fixed Installation Crew

In-house professional installation teams work to
standardized procedures with controlled schedules.

10-year warranty commitment with full-cycle after-sales support.
Rapid-response channels and professional teams provide maintenance, inspection and repair to maintain long-term stable product performance.

A full-cycle warranty and after-sales quality-control system supports long-term stable performance and lifecycle quality management throughout the project.

FULL-PROCESS QUALITY CONTROL SYSTEM

Raw Material Incoming Sampling Inspection

Incoming materials are strictly inspected at source to prevent nonconforming materials from entering production.

In-process Patrol Inspection

Quality inspectors check every stage of production, identifying and correcting de-viations to keep each process compliant.

Finished Product Outgoing Inspection

Every finished item is inspected for both appearance and function before shipment to support defect-free delivery.

Delivery Acceptance Coordination

We coordinate on-site verification of quantity and appearance with the client and document acceptance for transpar-ent, compliant delivery.

COMPREHENSIVE AFTER-SALES WARRANTY SYSTEM

Worry-free Warranty Commitment

Cabinet bodies include a 5-year quality warranty; hardware is covered by the original brand manufacturer's lifetime warranty.

Rapid Response

Local service points respond within 24 hours and provide on-site repair within 48 hours.

Proactive Patrol Inspection & Maintenance

Regular post-handover inspections identify potential issues early and sup-port preventive maintenance.

Lifetime Cost-Based Service

After warranty expiry, repair service is provided at cost, supported by ongoing spare-parts inventory.

Bolieah × VILUCCA®

www.vilucca.com